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## H&S CONTRACTING

Location and diversification lead to serious growth for this Fargo-area company



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## IN THIS ISSUE

### H&S CONTRACTING

A combination of the right location and diversification sparks growth for this Fargo-area company. Learn more inside.

### INDUSTRY EVENT

A record crowd attends the 2016 Aggregate Expo in Fargo, North Dakota. See the details inside.

### DEMO DAYS

Ride along with General Equipment customers as they take a first-hand look at Komatsu equipment during Demo Days in Cartersville, Georgia.

### INDUSTRY OUTLOOK

The recent drinking-water crisis in Flint, Michigan, points to larger potential problems in the nation's underground infrastructure. Read why inside.

### GUEST OPINION

Find out why LIUNA General President Terry O'Sullivan thinks that rebuilding the nation's water infrastructure can boost the economy and give Americans an A+ water system.

### PRODUCT IMPROVEMENT

Learn how Komatsu's new D39i-24 *intelligent* Machine Control dozers increase production time and lower fuel consumption.

### NEW PRODUCT

Take a look at how Komatsu's new PC30MR-5 and PC35MR-5 hydraulic excavators pack serious production into a compact frame.

### FORESTRY NEWS

See why the Komatsu 931 harvester defines the next generation of forestry machinery with a host of productive features.

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# H&S CONTRACTING

## Location and diversification lead to serious growth for this Fargo-area company

When Tracy Hazelton started H&S Contracting in 2004, he intended to have a small, yet successful company that focused on dirt projects in the Moorhead, Minnesota, and Fargo, North Dakota, areas. He believed the company would eventually grow and expand a bit, but the amount of growth that has occurred has surprised him.

"This is way beyond anything I expected," said Hazelton, who is President. "Ten years ago, I wouldn't have guessed we would have 70 people working here and offer as many services as we do today. We've been fortunate to grow like we have."

The company has handled the growth very well. Expansion began in 2008, when H&S Contracting started performing the underground components on its dirt projects. By 2010, the company had a dedicated underground division. Growth came again in 2015, when H&S Contracting opened

an aggregate division and began recycling concrete. Today, the company handles projects ranging from \$50,000 to \$5 million. In addition to its other divisions, it owns two gravel pits and offers demolition, trucking/hauling, crushing and flood-control services. Every time H&S Contracting grew, the company became stronger.

"We started adding services because it was getting hard to find subcontractors," Hazelton explained. "The Fargo-Moorhead area has been booming for a while, and everyone was busy, so we took matters into our own hands. We thought that if we could handle more areas of a project, we could control the quality better. That mentality stuck with us and has been the reason we've continued to grow. Now, we can perform most projects from beginning to end."

Many companies grow and add services in order to compete, but few can do that as successfully as H&S Contracting and continue to thrive in all areas of their business. For Hazelton, it all comes down to one thing.

"Quality is our top priority, and that carries over to every division," he stated. "If it's a dirt, pipe, trucking or crushing job, we are going to provide the service that everyone expects. Every division is playing for the same team, so we expect the same commitment to quality from everyone."

"We carry that mentality to everything we do," he added. "We want our machines to look good, and we spend the money to have them cleaned regularly. We also keep our jobsites clean and organized. It's a reflection on how we do business. Some people don't think it's a big deal, but it matters to me."

H&S Contracting President Tracy Hazelton is blown away by the massive growth of his company in just 12 years. "This is way beyond anything I expected," he said. "We've been fortunate to grow like we have."





This direct-drive crushing spread designed for H&S Contracting includes Superior stackers, a KPI-JCI K200 cone plant and a Komatsu WA500 wheel loader to feed it. H&S purchased the package through General Equipment & Supplies. "General Equipment knows this industry better than anyone – it's that simple," said President Tracy Hazelton. "We were just getting into the industry, but they treated us like a big-time customer and designed this awesome plant for us."



## Crushing it with General Equipment

H&S Contracting's most aggressive expansion occurred when it opened its aggregate division. The company began with gravel crushing to provide material for its road-construction jobs. The focus quickly grew.

"We had the equipment, so we thought we might as well get the most out of it," said Hazelton. "We started with custom crushing for customers, and then we began recycling. The market is very aggressive right now, and I love this side of it. Superintendent Harold Klug runs the aggregate side for us, and he does a great job."

Hazelton made the decision to go all-in on the aggregate side in June 2015 when he purchased a new crushing and screening plant. The direct-drive spread – one of the few of its kind in the country – includes Superior stackers and a KPI-JCI K200 cone plant. H&S Contracting purchased the pieces from General Equipment & Supplies, Inc. with the help of Sales Rep John Gromatka and Aggregate Sales Manager Don Kern, a decision that was a no-brainer for Hazelton.

"When we decided to get into aggregates, we sat down with General Equipment and came up with a plan," Hazelton recalled. "If you are going to do aggregates, you need to go through General Equipment; they know this industry better than anyone – it's that simple. We were just getting into the industry,

but they treated us like a big-time customer and designed this awesome plant for us. Don, John and everyone there is great. That's why they are the best."

Hazelton also added a recycling component to the company's crushing side. H&S Contracting uses a JCI impact crushing and screen plant for recycling jobs. Both the recycling and crushing plants are transported between jobs by H&S Contracting's trucking division via lowboy Trail King TK110 trailers, which H&S acquired from General Equipment.

H&S crushes material ranging in size from 3/8-inch pea gravel to riprap. It typically does recycling jobs that are less than 15,000 tons of material and can handle 100,000- to 150,000-ton gravel projects. H&S Contracting typically crushes 40,000 to 50,000 tons of gravel at a time when crushing for itself.

For customers, it crushes material and leaves it onsite. H&S Contracting also creates specific road base for Minnesota and North Dakota road projects, in addition to fill material for its underground projects. It has gravel pits in Rollag, Minnesota, and Hankinson, North Dakota.

As with the rest of the company's expansions, the jump to aggregates helps the whole business.

"We can do a road project and handle everything but the asphalt – and we can control the quality of the material," said Hazelton. "This

*Continued . . .*

# H&S Contracting plans for future success

... continued

is the perfect example of one division making the other better. It's helped us out a lot."

## Komatsu on the horizon

When it comes to heavy equipment, more Komatsu machines are joining the H&S fleet. In 2015 when Hazelton purchased the crushing plant from General Equipment, he also added a Komatsu WA500 wheel loader to feed it.

"The WA500 is a great two-pass loader," said Hazelton. "Our operators like running it, and all of our aggregate people love it. It's the perfect fit for us, and downtime has been minimal. When we're shooting for high tonnage goals at our plant, the WA500 delivers."

Hazelton says the WA500's added features – specifically KOMTRAX, Komatsu's remote machine-monitoring system – have come in handy.

"We had a couple of minor issues with the steering and air conditioning on the WA500, but with KOMTRAX, Komatsu was able to pull up our machine on its computer and diagnose the problems. General Equipment sent out a technician right away and fixed them."

This Komatsu WA500 wheel loader carries material to H&S Contracting's screening plant. "The WA500 has been a great two-pass loader for us," said President Tracy Hazelton. "When we're shooting for high tonnage goals at our plant, the WA500 delivers."



H&S Contracting also rented a PC210LCi – the world's first *intelligent* Machine Control (iMC) excavator – for a project at North Dakota's Upper Maple River Dam in 2015. The results were eye-opening for Hazelton.

"We dug a 700-foot trench that was 8-feet deep and 3-feet wide in a very short time," Hazelton said. "It was phenomenal. The trench was perfectly straight, and no worker ever had to set foot in it. The crew members who ran the PC210LCi bragged it up; they loved the grade it kept and how smooth it ran. In fact, that same crew tested another brand's attempt at integrated control this winter and was not impressed. Crew members said it wasn't even close to the Komatsu PC210LCi. I think we are now in the market for an iMC excavator after our experience."

"Since we've been working with General Equipment, we have been looking at Komatsu machines a lot more," he added. "We want the best available equipment, and Komatsu has proven that it makes a great machine."

## More growth ahead?

Considering that the amount of growth and diversification has surpassed Hazelton's plans when he started the company 12 years ago, it makes sense that he doesn't envision much additional growth in the near future.

"I think we are at a good size," he said. "We aren't the smallest, but we aren't the biggest either, and we have the ability to do a lot of projects because of that. Plus, at our current size, if we were to grow, it would have to be a serious expansion – maybe double in size – for it to work financially. I am not ready to do that."

The company is, however, anticipating continued success. It recently began construction on a new office and shop in Moorhead.

"We're planning on being around for a while," said Hazelton. "I think we can focus on what we're doing now and find ways to get better and be more efficient. As long as we continue to deliver a quality product for our customers, I think we'll be in demand." ■

# Aggregate Expo 2016 Rocked!



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# ROCK AND LEARN

## General Equipment & Supplies' 2016 Aggregate Expo attracts record turnout for two-day event



Rob Klimek of Central Specialties Inc. enjoys the education at General Equipment's Aggregate Expo. "I think every class you go to, you can find something to incorporate into what you're doing in the field."



Joe Wegeleben (left) and Alex Hamilton of Kraemer Trucking & Excavating check out a Fabtec 3618 belt feeder at the Aggregate Expo.



Kevin Covert (left) and Chris Block of Duinink Brothers Inc. walk around the 125,000-square-foot equipment display at the Aggregate Expo in Fargo.



Rob Koehler of Superior Industries inspects his company's 42x70 slide pac display.

This Komatsu PC360LC with a Surestrike International SS40 mechanical breaker attachment is an example of equipment displayed in an application-appropriate manner for customers.



More than 450 aggregate professionals descended on the Fargo Holiday Inn March 1-2 to attend General Equipment & Supplies, Inc.'s 2016 Aggregate Expo. The two-day event, which is held every three years, featured equipment, manufacturer booths, and educational and application sessions for aggregate customers to attend.

"We do this as an educational event for our customers," said Aggregate Sales Manager Don Kern. "It's not designed to be a sales pitch, and we tell the manufacturers the same thing. I think the attendees appreciate that this isn't a high-pressure atmosphere. We do this to help our customers stay on top of the latest technology and techniques."

Kern said the main draw of the event was the many classes that were offered. Industry professionals and manufacturers led classes that covered a wide range of aggregate-related information, from conveyor belt maintenance to coarse aggregate washing techniques. Sessions on advanced high-spec crushing and belt maintenance had more than 100 attendees.

"This is such a great event because we get to see the latest and greatest advances in the industry," noted H&S Contracting Aggregate Plant Supervisor Chris Hansen. "There are so many tips and tricks that we can pick up here and take back to our company to be more efficient."

The event was primarily attended by customers in General Equipment's service area, but saw aggregate professionals from across the country and Canada. The attendance numbers are a testament to the growing popularity of the event.

"Customers come to the Aggregate Expo and immediately ask when the next one will



General Equipment & Supplies, Inc.'s Aggregate Expo is growing in popularity within the aggregate industry. More than 450 people attended the 2016 event at the Holiday Inn in Fargo, which featured classes, manufacturer booths and a \$20 million equipment display.



The Aggregate Washing Water Maintenance class draws a big crowd at the Aggregate Expo.



A North Dakota State University-themed Superior 36X150TSFD extends over the display area at the 2016 Aggregate Expo.

be," shared Director of Customer Relations Sara Frith. "We love that. Attendance for this year's expo nearly doubled the previous one. I think that's because it's focused on our customers and their needs. They know they are going to get something out of it."

The Aggregate Expo also featured a 125,000-square-foot, outdoor equipment display that showcased 60 pieces of equipment worth nearly \$20 million. Crushing spreads, screen plants, conveyor belts, excavators, wheel loaders, cranes and more were set up for viewing. In addition to free soda, water and snacks, General Equipment provided breakfast and lunch each day. Attendees received a complimentary backpack filled with miscellaneous items – including a General Equipment jacket – and were treated to a performance by Blind Joe from NBC's "The Voice" during a social gathering on the opening night.

"This event is 100 percent for and about our customers," said Kern. "It's a great way to network and learn. We hope that by doing this, we are creating a stronger bond with our customers and helping them gain a competitive advantage in the industry." ■



Craig Nelson of Surestrike International (left) talks to customers at his information booth. "Events like General Equipment's Aggregate Expo are great for manufacturers like us," he said. "It gives me a chance to meet people in a more intimate setting."

An equipment spread in the 125,000-square-foot, outdoor display gives customers an idea of how the featured equipment can be paired together for operation in the field.





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## DEMO DAYS

# TAKING A RIDE INTO THE FUTURE

## Customers test Komatsu equipment, including the new PC490LCi-11 excavator, at spring Demo Days

Nearly 230 current and prospective customers attended Komatsu's spring Demo Days at its Training and Demonstration Center in Cartersville, Georgia, in February. The three-day event opened with a single-day record number of attendees. Those in attendance got an early look at the latest additions to the Komatsu *intelligent* Machine Control (iMC) line – the PC490LCi-11 excavator and the D155AXi-8 remote-control dozer.

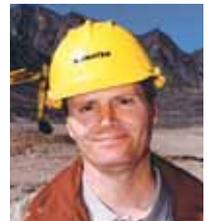
"Demo Days is a great opportunity for customers to come and operate our machines and get a first-hand feel for them," said Komatsu Director of Marketing Communications Bob Post. "While the event served as a debut for the PC490LCi and the D155AXi with remote control, our other Tier 4 machines that were featured were also a big hit."

Komatsu had 31 machines available for operation at Demo Days. In addition to the highly anticipated PC490LCi-11 – the

*Continued . . .*



(L-R) K&H Electric's Todd McCarthy, Thomas Olhauser and Darren Tvieta wait to test the dozers at Demo Days.



Bob Post,  
Komatsu Director  
of Marketing  
Communications



(L-R) General Equipment Sales Rep Ed Branquinho, Ed Freeman of Eagle Rock Timber and General Equipment Grade Control Sales Rep Shane Steele meet at Demo Days.



Komatsu's latest *intelligent* Machine Control excavator, the PC490LCi-11, was the main attraction at Demo Days. It is the world's largest GPS-integrated excavator on the market.

# Customers test remote-control technology

... continued



Tim Thomas (left) of Pioneer Excavating & Trucking talks to General Equipment Sales Rep Ryan Muehler at Demo Days in Cartersville, Georgia.



Attendees tour Komatsu's Chattanooga Manufacturing Operations Center in Chattanooga, Tennessee.

Komatsu had 31 machines available for demonstration at its Demo Days in Cartersville, Georgia, February 23-25.



world's largest excavator with integrated GPS technology – several iMC products were also on display, including three PC210LCi-10 excavators and D51PXi-23, D61PXi-23 and D65PXi-18 dozers.

The line up also featured six wheel loaders (sizes WA200-7 to WA600-8), four dozers (sizes D39PX-24 to D85EX-18), multiple excavators (sizes PC88MR-10 to PC490LC-11), an HM400-5 articulated truck, an HD605-7 mechanical truck and a GD655-6 motor grader.

During the event, attendees had the option of touring Komatsu's Chattanooga Manufacturing Operations Center in Tennessee or attending morning information sessions at the Training and Demonstration Center in Cartersville. The sessions included "Bottom Line Tactics" and a tire-management class. Presentations covering Komatsu's iMC products and Komatsu Financial followed a catered lunch. After a short safety video and product demonstration, guests had the opportunity to operate machines. ■



Joe (left) and Jordan Kessel of Baranko Brothers talk after operating the *intelligent* Machine Control dozers and excavators. "They are very impressive," said Jordan. "They are the future of construction equipment."



Percy Schriock (left) of Gravel Products visits with General Equipment Sales Rep Bob Pritchett.

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# WATER, WATER EVERYWHERE

## Flint's crisis points to larger potential problems in the nation's underground infrastructure

The water crisis in Flint, Michigan, may only be the tip of the proverbial iceberg when it comes to failing systems that carry the nation's drinking water and other critical utilities. Several factors figured into the crisis, including the use of old lead pipes that brought water from the Flint River, through a water treatment plant and eventually into residences.

Failure to treat the water properly caused pipes to corrode and to leach lead and heavy metal. The harmful materials made their way into homes, causing health problems that could plague Flint for a very long time. Efforts are underway to assess and eventually fix Flint's issues, including switching the city back to its original water source, Lake Michigan, and replacing all lead service lines leading to homes. The first

lead-to-copper line replacement was recently completed, but replacing all lines could take years.

Although Flint's crisis is an isolated incident, a problem with the nation's drinking water and other utility lines isn't. Corrosion is a leading cause, but aging pipes and overtaxed systems may be to blame as well.

### A break every two minutes

The American Society of Civil Engineers says that a water main breaks every two minutes in the United States. The same group has graded the country's infrastructure a D<sup>+</sup>. Estimates show that as much as 44 percent of the nation's water infrastructure is approaching or past its useful life, and that about 1.7 trillion gallons of water are wasted each year.

"We have a buried problem that no one sees," said Terry Leeds, Director of Kansas City Water Services and a board member of the National Association of Clean Water Agencies in a recent Kansas City Star article. "Infrastructure has a life span, and now we're seeing a lot of cities are facing the end of it."

That article, "Here's why Flint's water problem isn't likely to happen in Kansas City," highlights what the Missouri city is doing to combat an aging system that saw more than 1,850 water-main breaks in 2012. It began a program to replace 28 miles of pipe per year. Many of the old lines were made of cheap metal and installed during and after World War II. Other cities are facing the same scenario of outdated systems.

### A hefty price tag

The PVC Pipe Association sponsors WaterMainBreakClock.com, a website that tracks the costs associated with aging pipes throughout the country. It shows that about 850 water-main

PVC Pipe Association's WaterMainBreakClock.com notes that corrosion of old lead and other metal pipes eventually contributes to failures. The association estimates that leaking pipes lose more than 2.6 trillion gallons of drinking water every year, or 17 percent of all water pumped in the United States.





PVC and concrete pipe is an alternative to lead and other metal service lines that are subject to corrosion. Kansas City created a program to replace 28 miles of pipe each year after suffering more than 1,850 water-main breaks in 2012. Most of Kansas City's existing infrastructure was made of cheap metal and installed during and after World War II.

breaks occur each day in the United States. Since 2000, there have been more than 5 million breaks. Corrosion costs more than \$50 billion annually; that's about \$652 billion over the past 15 years.

The website notes that corrosion of old lead and other metal pipes eventually contributes to failures, and the costs are not just associated with repairing and replacing those lines. Leaking pipes lose more than 2.6 trillion gallons of drinking water every year, or 17 percent of all water pumped in the United States. This represents \$4.1 billion in wasted electricity annually.

"Corrosion is a significant drag on the economy," the site claims. "Not only is this cost calculated in terms of water-main-break repair, but also in terms of lost water, replacement of corroded pipes and implementation of corrosion-mitigation measures, which are ineffective since they only delay an unavoidable outcome."

An Environmental Protection Agency (EPA) survey shows that \$271 billion is needed throughout the next five years to maintain and improve the nation's wastewater infrastructure. It

has also said it will cost \$385 billion in the next 15 to 20 years. Those figures include pipes that carry wastewater to treatment plants, the technology that treats water and methods of managing stormwater runoff. The EPA also calls for the investment of hundreds of millions of dollars in treatment plants, many of which are several decades old.

"The only way to have clean and reliable water is to have infrastructure that is up to the task," said Joel Beauvais, the EPA's Acting Deputy Assistant Administrator for Water, in a Construction Equipment article. "Our nation has made tremendous progress in modernizing our treatment plants and pipes in recent decades, but this survey tells us that a great deal of work remains."

Many believe the price tag could be much higher. The American Water Works Association, for example, claims that \$1 trillion is needed to replace outdated pipes and meet growth during the next 25 years.

"The future is looking a little dark for something as basic and fundamental as water,"

*Continued . . .*

# Infrastructure solutions necessary, but costly

... continued

said Adam Krantz of the Water Infrastructure Network (WIN) in a San Angelo (Texas) Standard Times article. WIN is a broad-based coalition of local elected officials, drinking water and wastewater providers, state environmental and health administrators, engineers, and others dedicated to preserving and protecting the health, environmental and economic gains that America's drinking water and wastewater infrastructure provides, according to the organization.

## Could your rates rise?

WIN and other groups are pushing Congress to invest more. Federal funding comes from the Drinking Water State Revolving Fund that offers loans to help cities and towns get needed dollars. Cities and towns also rely on taxes, but many fall short of raising enough money to pay for needed upgrades and repairs. More efficient faucets, shower heads and other plumbing systems have made revenue shortfalls worse. Population loss, which reduces taxes, also plays a role in municipalities. That's forcing some local governments to raise rates.

"That's the key that Americans have to understand: If they want this system, they are going to have to be willing to finance it," said

Greg DiLoreto, Past President of the American Society of Civil Engineers in the Times article.

Fitch Ratings, a nationally recognized statistical rating organization, said that in light of the Flint crisis, if the EPA strengthens its Lead and Copper Rule – which is used to regulate drinking-water exposure to lead – the removal of all lead service lines could be mandatory. That would be an expensive proposition.

"Reprioritizing and accelerating the lead pipe replacement would add significant capital needs to the sector and could compete with other critical infrastructure projects, including developing sufficient long-term water supplies and replacing aging infrastructure components other than lead lines," said Fitch in a March press release. "Some sources estimate more than 6 million lead service lines exist across the U.S. We believe the capital costs to replace these lines could exceed \$275 billion. The EPA's latest survey estimated the entire sector needs \$385 billion in water infrastructure improvements through 2030, and this estimate includes the costs to only partially replace lead pipes. Either level of capital cost would likely be manageable for the sector as a whole if it is spread throughout a time frame like the one in the EPA survey. However, implementation across a shorter time span may create stress for individual credits."

Representatives on both sides of the aisle in Congress have called for establishing a National Infrastructure Development Bank to help pay for the costs associated with projects such as roads, bridges and water systems that are critical to Americans, but no bill passed. A recent push came again in February from U.S. Rep. Rosa DeLauro (D-Conn.), who has introduced an act in every Congress since 1994 to create an infrastructure bank.

"Emergencies like the tragedy we are seeing in Flint are a stark reminder of what is at stake when it comes to investment in water projects," said DeLauro in a commentary on TheHill.com. "We cannot continue the pattern of turning attention to critical infrastructure only when disaster strikes – we must make long-term, pro-growth investments to prevent further tragedies from ever occurring." ■

The American Society of Civil Engineers says that a water main breaks every two minutes in the United States. The same group has graded the country's infrastructure a D+.





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# TIME TO ACT

## Rebuilding neglected systems would boost economy, give Americans an A<sup>+</sup> water infrastructure



Terry O'Sullivan,  
General President,  
LIUNA

*Terry O'Sullivan is General President of the Laborers' International Union of North America, which represents a half-million men and women predominantly in the construction industry.*

Laborers' International Union of North America General President Terry O'Sullivan says it's unacceptable for the U.S. to have a D<sup>+</sup>-rated water infrastructure. His organization is pushing Congress to reauthorize the Water Resources Reform and Development Act and provide additional funding to modernize the nation's water systems.

Our country must do better than “nearly failing” when it comes to something so vital and fundamental as water. Yet a D<sup>+</sup> is our nation's water infrastructure grade from the American Society of Civil Engineers (ASCE). It has taken the lead-contamination scandal in Flint, Michigan, to get the attention of Congress and elected officials across the nation, but Flint is only the tip of the iceberg.

News reports now say as many as 2,000 water systems across the country may have excessive lead levels, while as many as 10 million homes receive water through lead pipes. Across the nation, many pipes are more than 100 years old, some dating back to the Civil War era, posing drinking water risks. Each year, according to ASCE, there are 240,000 water-main breaks. Faulty pipes result in the leakage of 900 billion gallons of wastewater a year, helping to make 28 percent of waterways unfit for human recreation and 18 percent unfit for consumption. According to ASCE, the cost to fix our nation's

abuse of water resources is now \$1.7 trillion – and rising.

From drinking-water contamination, to water scarcity, to ports and waterways that can no longer accommodate commerce, the water crisis is one of the most critical issues facing the U.S. As Flint shows, the crisis raises moral questions, but there are major economic costs as well. Across the country, neglect of inland waterways and the associated stunting of water transportation activity could hit the economy with the loss of 738,000 jobs by 2020, a nearly \$750 billion blow to the economy, according to ASCE.

America can do better than a D<sup>+</sup>. This year, Congress is likely to consider a number of water-infrastructure measures to increase funding for clean and safe drinking water, ranging from reauthorization of the Water Resources Reform and Development Act (WRRDA) to bills aimed at alleviating the drought in the West. However, we must caution Congress against “robbing Peter to pay Paul.” For the sake of our children in every community, the drinking-water crisis must receive additional, significant and dedicated resources above and apart from WRRDA. That piece of legislation is simply not capable of addressing the crisis, and attempting to use it for that purpose will only strain other critical water resources.

There is no excuse for Congress failing to act. The challenge is enormous, but the rewards can be equally as great. The men and women of the Laborers' International Union of North America are ready to fight to protect lives, and we're ready to get to work doing our job to rebuild America's neglected water infrastructure. Now it's up to Congress and elected officials at every level to do their jobs to ensure that our country and our people have what they deserve: an A<sup>+</sup> water infrastructure. ■

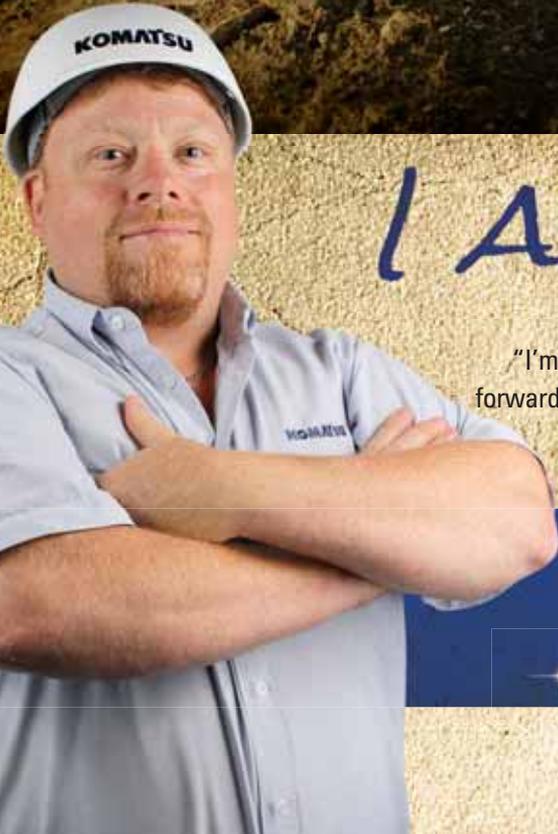


# D61PXi-23



## PUSHING AHEAD WITH *INTELLIGENT* MACHINE CONTROL

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- No cables between machine and blade
- A factory-installed integrated system



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CODY GASTON / KOMATSU DOZER DESIGN ENGINEER / CHATTANOOGA, TN

"I'm proud that our Komatsu dozer designs are always breaking new ground, like our forward cab small dozers and now our *intelligent* Machine Control equipment with integrated technology. But it's a team effort and it takes dedicated team members to build in the quality it takes to meet our customers' demands. And that's why I AM KOMATSU."

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009

## MORE INTELLIGENT DOZING

### Komatsu's new D39i-24 dozers lower fuel consumption and increase production time with no cables



Jason Anetsberger,  
Komatsu Senior  
Product Manager

Eliminating the need to install and remove blade-mounted sensors each day saves on machine and operator wear and tear, and it converts potential downtime into increased production. Komatsu's second-generation D39PXi-24 and D39EXi-24 dozers offer that and more with a new Tier 4 Final engine that increases fuel efficiency compared to its predecessor.

"With factory integration and a host of intelligent capabilities, the more that owners run their D39i-24 dozers, the more they save," said Jason Anetsberger, Komatsu Senior Product Manager. "The monthly production gains from starting sooner, finishing faster, using less fuel and saving on materials can add up quickly.

Skipping the cables, climbing and connections of traditional aftermarket systems saves operators up to 30 minutes a day and is more convenient."

Rough-cut to final grade, the *intelligent* Machine Control (iMC) dozers extend production gains. Once engaged, the system automatically starts the cut and lowers the blade to grade in a typical dozing pass. If the load increases to maximum capacity, the blade automatically raises to minimize track slip, ensuring productive dozing. This allows the dozer to achieve up to 8-percent-greater efficiency in moving materials, based on start-to-finish grade testing against typical aftermarket machine-control systems.

#### New features

Customer feedback led Komatsu to introduce a standard, operator-selectable, automatic Reverse Grading Mode, which enables automatic blade control while reversing, to grade the target surface. Other new features include a Triple Labyrinth final-drive design that provides additional protection for the final drive floating seals.

The more-efficient engine uses a Selective Catalytic Reduction System and Diesel Exhaust Fluid, as well as a new, water-cooled, Variable Flow Turbocharger that improves durability and engine response. The Diesel Oxidation Catalyst provides 100-percent passive regeneration that does not interfere with operation. Auto-idle shutdown helps reduce idle time and saves fuel.

"These dozers are great for everything from stripping to finish grading on a variety of small-to-medium-sized jobsites, such as commercial buildings and residential lots," said Anetsberger. "As with all Tier 4 construction machines, they are covered under the Komatsu CARE program." ■

#### Quick Specs on Komatsu's D39PXi-24 and D39EXi-24 Dozers

Model	Net Horsepower	Operating Weight	Blade Capacity
D39EXi-24	105 hp	21,848 lbs	2.89 cu yd
D39PXi-24	105 hp	22,774 lbs	3.14 cu yd

Komatsu's new D39EXi-24 and D39PXi-24 dozers lower fuel consumption with a Tier 4 Final engine. They also increase production with integrated machine control that eliminates the time needed to install and remove cables.



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# PC240LC-11

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\*Compared to previous Komatsu model.

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## NEW PRODUCT

# SMALL PACKAGE, BIG RESULTS

## Komatsu's new PC30MR-5 and PC35MR-5 hydraulic excavators pack serious production into compact frame

Contractors looking for a versatile excavator with a smaller footprint are in luck. Komatsu's new PC30MR-5 and PC35MR-5 utility-sized excavators are a perfect fit for tight worksites.

The new models have a swing-boom design that enables them to easily complete jobs in confined spaces. The excavators are each equipped with a standard dozer blade to help with backfilling and enhanced work modes to help operators match engine speed and pump delivery to the application.

"The swing-boom design allows the machines to dig close to foundations or alongside buildings," said Komatsu Product Marketing Manager Des Jarvis. "The PC30 and PC35's standard dozer blade makes backfilling a breeze and eliminates the need for a second machine."

The excavators come with a Tier 4 Final, 24-horsepower engine and an Exhaust Gas Recirculation Valve to meet emissions standards. They feature a new auto decelerator, auto-idle-shutdown and economy modes to help reduce idle time and save fuel. Additionally, a dial-type knob offers finer throttle control. The excavators are available in three track options – rubber, steel or roadliner – to further their worksite versatility.

### Upgraded comfort

Both the PC30 and PC35 feature an updated cab to provide a durable and secure work environment. The ROPS cab and two-post canopy come equipped with a 3.5-inch, high-resolution LCD screen and Ecology Guidance to help

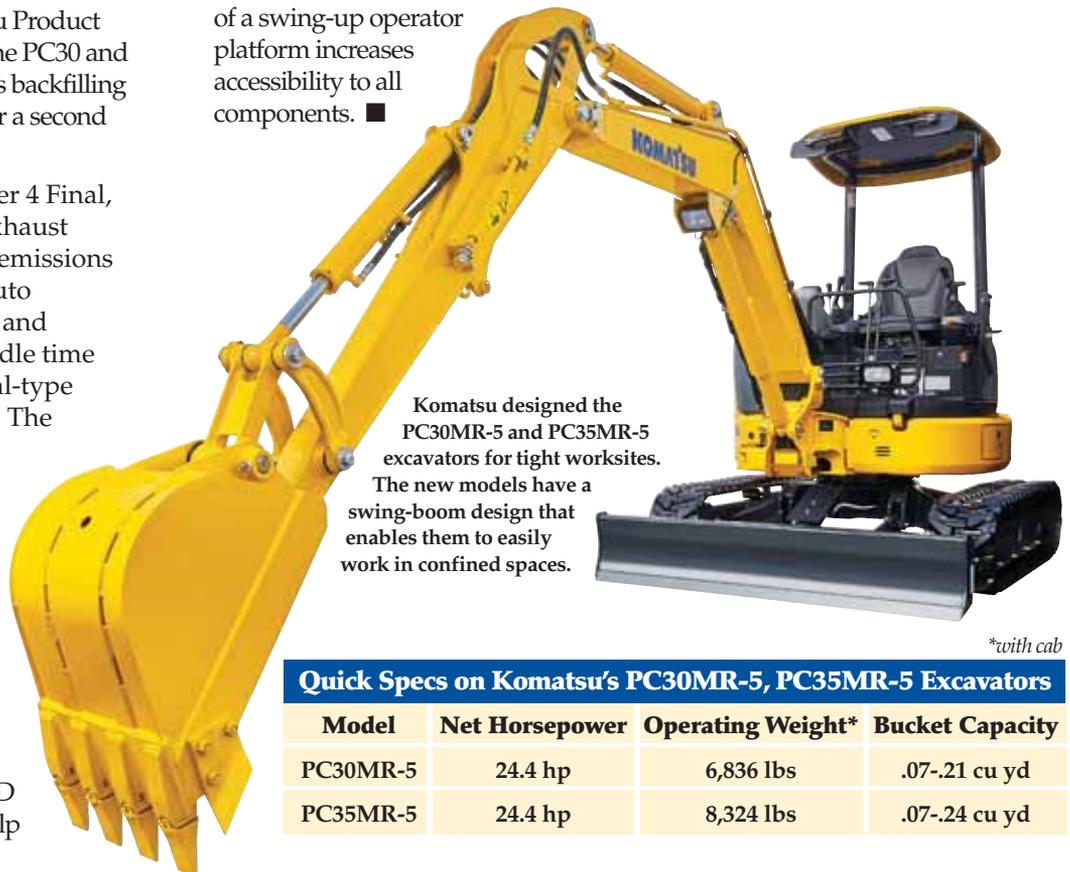
operators monitor machine-performance metrics and maximize fuel efficiency.

Komatsu improved visibility and functionality inside the cab through several enhancements, including a swing-open hinge door. The cab has a flat rear window to increase visibility and reduce replacement costs. The two-post ROPS canopy is designed with no front posts, which can distract the operator.

Daily maintenance and service is easier on the excavators, as both the PC30 and PC35 have wide service doors for access to ground-level maintenance. The addition of a swing-up operator platform increases accessibility to all components. ■



Des Jarvis,  
Komatsu Product  
Marketing Manager



Komatsu designed the PC30MR-5 and PC35MR-5 excavators for tight worksites. The new models have a swing-boom design that enables them to easily work in confined spaces.

*\*with cab*

### Quick Specs on Komatsu's PC30MR-5, PC35MR-5 Excavators

Model	Net Horsepower	Operating Weight*	Bucket Capacity
PC30MR-5	24.4 hp	6,836 lbs	.07-.21 cu yd
PC35MR-5	24.4 hp	8,324 lbs	.07-.24 cu yd



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Discover more

## A PROVEN WINNER

### Komatsu's new 931 harvester defines next generation with a host of productive new features

Demanding logging applications require machines that can withstand the rigors of daily use and consistently deliver high productivity. Komatsu's totally new, four-model harvester family – led by its flagship 931 harvester – is doing just that.

“Our new harvester family was designed from the ground up to set the industry benchmark for productivity, operator comfort and eco-friendliness,” said Steve Yolitz, Manager, Marketing Forestry, Komatsu America. “The 931 harvester is our high-volume flagship model in the family.”

Komatsu designed the 931 harvester for serious productivity by including the new 3-Pump Hydraulic System (3PS), featuring dual circuits with separate pressure levels. The system is power-regulated against the engine and offers a class-leading working hydraulic flow of 139 gallons per minute (528 liters per minute), which is 68-percent-greater than the prior 931.1 model.

Unique pressure and flow optimization enables operators to work considerably faster without losing hydraulic power. Operators can use multiple functions simultaneously with maximum hydraulic power, such as slewing the crane, feeding a log and maneuvering the machine – all with optimally low fuel consumption.

Performance and productivity are further enhanced with the new H-series parallel crane that has greater lift capacity, 360-degree cab/crane rotation and automatic four-way cab/crane leveling, which keeps the operator on a consistent plane and ensures an unobstructed view of the tree at all times. While a variety of harvesting heads are offered to meet specific applications, the

C144 model is a strong overall performer and serves the broadest market segment. It has a maximum cutting diameter of 28 inches, and the powerful four-wheel-drive feed system generates 6,650 pounds of feed force.

The larger, modern cab increases the front line-of-site visibility by 62-percent upward and 17-percent downward. Operator comfort was enhanced with an automotive-grade fit and finish interior, first-class ergonomics and adjustable hand controls.

The 931 harvester has a new 251-horsepower Tier 4 Final engine that is both powerful and more fuel efficient than prior models. A cold-weather starting system, which heats the batteries, engine coolant, diesel exhaust fluid and hydraulic oil, come standard on the harvester.

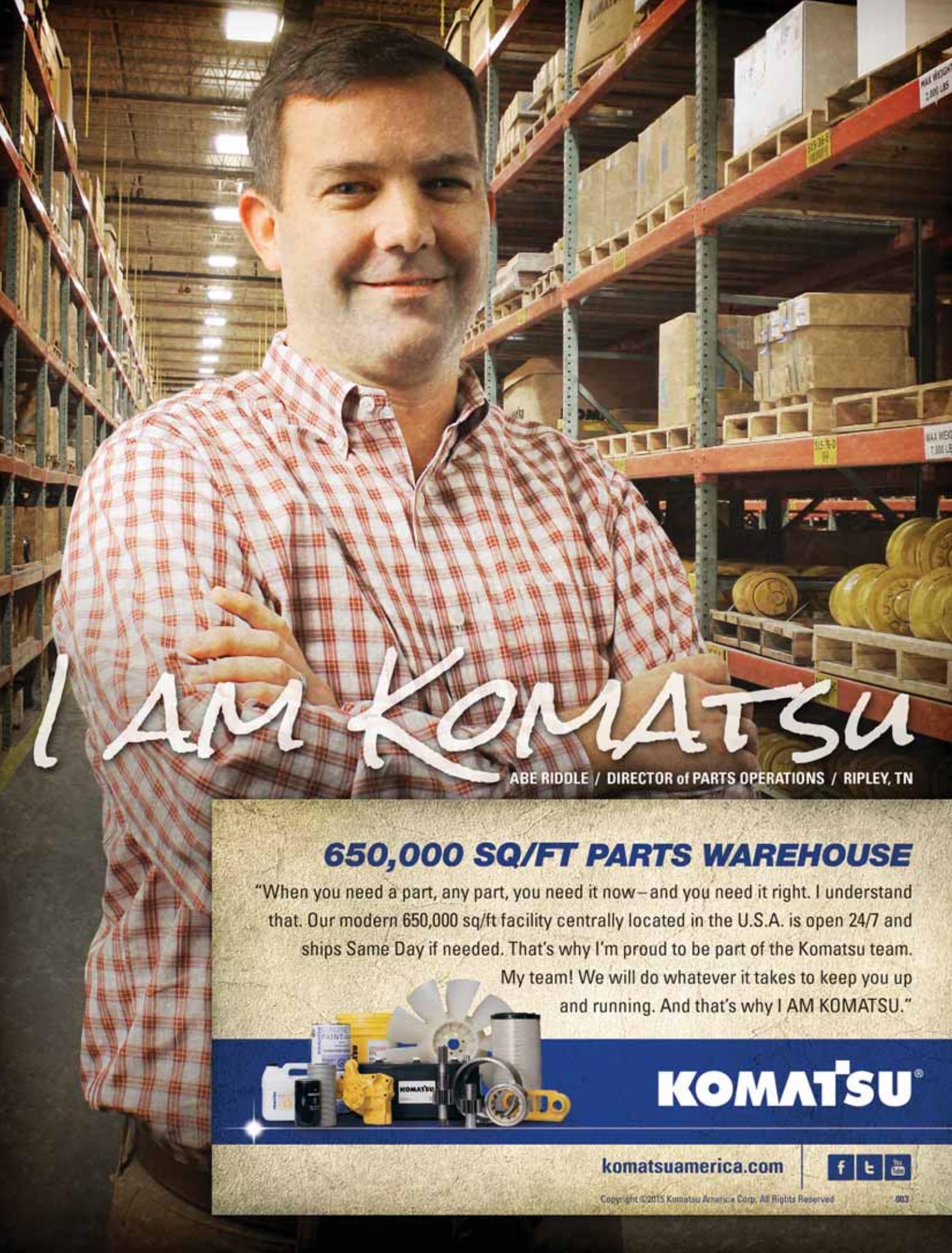
“Since the first next-gen harvesters began working in the woods last fall, every indication is that we have achieved our productivity, operator comfort and eco-friendliness goals,” stated Yolitz. “The 931 harvester is proving to be an outright winner.” ■



Steve Yolitz,  
Manager,  
Marketing Forestry,  
Komatsu America

The 931 harvester features a new cab, crane, hydraulic system and a new Tier 4 Final engine, which is more fuel efficient than the prior model.





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ABE RIDDLE / DIRECTOR of PARTS OPERATIONS / RIPLEY, TN

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003

## ENSURING YOUR UPTIME

### Abe Riddle says the aim of Komatsu's Ripley Parts Operation is timely delivery from its vast inventory

**QUESTION:** What is the role of Komatsu's Ripley Parts Operation in Tennessee?

**ANSWER:** It is the central parts warehouse for North America and Latin America, with an emphasis on parts for Komatsu construction, forestry, forklift and industrial press products. We also carry parts for what we call "mining support," which is inventory related to non-electric-drive trucks.

Everything – O-rings, engines, transmissions and some boom-assembly parts – comes through here and is shipped to our distributors or one of our eight regional parts distribution hubs located in the United States and Canada. We serve Komatsu affiliates globally, too, but our primary customer base is in North American and Latin American countries.

Our most important role is ensuring those parts arrive in a timely manner. The Parts Operation Department runs two shifts per day, but we're really a 24/7/365 operation. We have a hotline number (731-635-6120) and staff on-call, so even if customers call during holidays or off hours, we can still process their orders and get them shipped. It's our goal to have most parts orders in customers' hands the same day or the next day.

**QUESTION:** Why is that important?

**ANSWER:** When machines are down, customers are losing money. We understand that, so our response is critical. The faster they get the parts, the faster they can be back up and running. Many customers tell me that service after the sale is a huge factor in what brand of equipment they choose, so we obviously place a heavy emphasis on timely parts support.

*Continued ...*



**Abe Riddle, General Manager,  
Ripley Parts Operation**

*This is one of a series of articles based on interviews with key people at Komatsu discussing the company's commitment to its customers in the construction and mining industries – and their visions for the future.*

Abe Riddle joined Komatsu's Ripley Parts Operation (RPO) in Ripley, Tennessee, 10 years ago in an inventory-planning position. He moved into a continuous-improvement role, then into inventory management. Later, he managed the warehouse.

"Through my progression, I think I have touched every area at some point," said Riddle. "It was good preparation for my current position."

Today, Riddle oversees the Master Parts Distribution Center, helping ensure that inventory levels are appropriate and "that the right part gets to the right place at the right time," according to Riddle.

"Our availability is outstanding at more than 96 percent," said Riddle. "I believe Komatsu has built a strong parts-support network, and I'm proud to be a part of a forward-thinking company that emphasizes continuous improvement to better serve customers."

Riddle started in the manufacturing industry at 18, and earned his undergraduate degree in business from Union University in Jackson, Tennessee, by attending classes at night. After joining Komatsu, he completed an MBA through Union while working at the Master Parts Distribution Center.

Abe and his wife, Stephanie, have three children and enjoy spending time together as a family. He also likes to duck hunt.

# Location is key for Ripley Parts Operation in Tennessee

... continued

**QUESTION:** Why is Ripley, Tennessee, a good location?

**ANSWER:** We are strategically located close to a major freight hub in Memphis. That allows us to take orders late in the day and still be able to get parts where they need to be early the next day, in most cases. For example, if someone in Washington state places an order at 6 p.m., they will have it around 10 a.m., depending on what they ordered.

**QUESTION:** How likely is it that you will have the parts on hand that customers need?

**ANSWER:** Highly likely as we carry about \$560 million in inventory. Our target is 95-percent availability, meaning that when an order is placed, we have what's needed on the shelf and ready to go. Currently we are at 96.4 percent.

**QUESTION:** How do you know what inventory to have on hand?

**ANSWER:** There are several factors we take into account. We consider historical demand, and we collaborate with distributors to understand their operations and machine populations. We also use KOMTRAX to monitor data that helps us anticipate future parts needs. In addition, our manufacturing plants give us recommended lists of parts for new machines. All of that information helps us get a strong hold on what we need to build inventory and keep parts stocked at appropriate levels.

**QUESTION:** What about older machines?

**ANSWER:** We maintain a good deal of inventory for machines dating back a decade or more, so we likely have the needed parts on hand. If we don't, we can source parts from trusted suppliers. We will do everything we can to make sure customers get what they need. ■



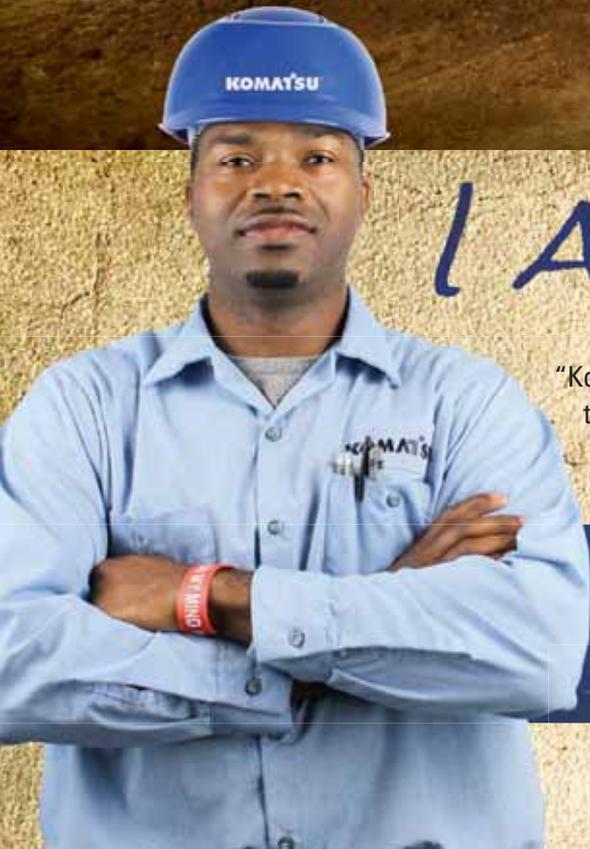
General Manager, Ripley Parts Operation (RPO), Abe Riddle says the RPO's most important role is ensuring that parts arrive in a timely manner. With nearly 97-percent availability, most orders are filled within 24 hours.

Komatsu's Ripley Parts Operation (RPO) is the central parts warehouse for North America and Latin America. Its inventory includes items for construction, forestry, industrial press and mining support. It also includes parts for Komatsu forklifts, like the one pictured here, which RPO personnel use at the warehouse.

# WA470-8

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006

# TURNING 60,000

## Komatsu CARE program celebrates milestone service interval



Mike Hayes,  
Komatsu Director  
of Distributor  
Development

Komatsu launched Komatsu CARE in 2011 with one goal in mind: demonstrate the company's commitment to delivering quality parts and reliable service in a manner that ensures a customer's machine performance is never compromised. That goal has been accomplished – 60,000 times. Columbus Equipment Company (CEC), the Komatsu distributor in Ohio, performed the 60,000th Komatsu CARE service interval on a D61EXi-23 dozer for Eramo & Sons in late March.

"We're very honored to participate in Komatsu CARE and to have completed the 60,000th service," said CEC President Josh Stivison. "We're also proud to conduct the service for Eramo & Sons, a company we have a rich history with."

CEC completed the milestone service interval during a ceremony at its Columbus, Ohio, facility and presented Eramo & Sons with a certificate to celebrate the event.

"Through Komatsu CARE, we can make sure our customers' Tier 4 machines are maintained

properly," said Komatsu Director of Distributor Development Mike Hayes. "Komatsu CARE secures uptime, increases productivity and protects residual values for the machines. It also keeps service technicians familiar with the customer's equipment, which is great for future maintenance. The service is complimentary, and we contact customers to schedule the maintenance at a convenient time and jobsite location. This way, the customers save time and money and can schedule their maintenance downtime."

The Komatsu CARE complimentary maintenance program provides service on Tier 4, construction-sized machines – whether rented, leased or purchased – for the first three years or 2,000 hours of operation. The program includes scheduled factory maintenance, a 50-point inspection at each service interval and two Komatsu Diesel Particulate Filter exchanges within the first five years. Komatsu distributors monitor the machines and contact owners when a service is due. Then, a Komatsu CARE-certified service technician performs the maintenance.

Today, Komatsu CARE programs are standard on all Tier 4 and Tier 4 Final machines in the United States and Canada. The program has been a huge success with customers, including Eramo & Sons.

"Komatsu CARE saves us a lot of labor," said Eramo & Sons Chief Mechanic Dave Penwell. "It also keeps me more involved with the service department at the distributorship. Overall, it makes my job easier. They take care of everything."

"We began using Komatsu equipment in the 1970s; it was a decision that has served us well," added Chairman Rocky Eramo. "Komatsu makes an excellent product, and our distributor has always been there to help us. Today, we have about 45 Komatsu machines in our fleet. It's been a great partnership." ■

Officials from Komatsu and Columbus Equipment Company (CEC) present Eramo & Sons' representatives with a certificate to celebrate the 60,000th Komatsu CARE service interval. CEC completed the milestone service on Eramo & Sons' D61EXi-23 dozer in late March.



## NEW PARTNERSHIP

# PLAYING IN THE SAND

## Komatsu, Extreme Sandbox enter partnership aimed at increasing national exposure to construction industry

Komatsu has teamed up with Extreme Sandbox, LLC, a top-rated, heavy-equipment-adventure company, to become its exclusive equipment sponsor. The partnership enables both companies to expose more Americans to the experience of operating heavy equipment.

Extreme Sandbox provides guests with a truly unique opportunity to operate real construction equipment inside a 10-acre "sandbox." Expert instructors help guests learn and operate the machines in a proper operating environment, while creating a fun and memorable experience.

Together, the two companies plan to expand the public's exposure to heavy machinery. By combining Extreme Sandbox's national expansion plans and proven track record of creating memorable experiences, with Komatsu's world-class machines, national reach and global resources, the partnership will introduce a new generation to heavy machinery and an under-explored area for rewarding careers.

"This alliance is an opportunity to transform these impressive marvels of engineering technology from a roadside and work-zone curiosity, to an informative, exciting, hands-on experience," said Rich Smith, Vice President, Product Services Division for Komatsu America. "Long term, we hope climbing inside and feeling the comfort, speed and power of these machines inspires a new generation of men and women who are good with their hands to consider construction careers. The construction industry provides great employment opportunities for future operators, technicians and engineers. The degree to which cutting-edge technology will shape the jobsites and careers in the construction industry of the future is a well-kept secret. We want to change that."

Extreme Sandbox currently has two locations: its Trip-Advisor-No. 1-rated suburban Minneapolis site and its new one about an hour north of Dallas. More sites are planned for several U.S. cities in the next few years. Permanent locations will offer the opportunity to schedule machine and operator training at the high school and community college levels, as well as demonstration and customer appreciation events for local Komatsu distributors.

It will also allow Extreme Sandbox to collaborate with local distributors and embark on periodic road tours that spread the message of a thrilling experience and rewarding careers to local communities across the country, via tailgating events, state fairs, festivals, parades and other avenues. ■



Rich Smith,  
Vice President,  
Product Services  
Division for  
Komatsu America



Komatsu teamed up with Extreme Sandbox to become its exclusive equipment sponsor. The partnership enables both companies to expose more Americans to the experience of operating heavy equipment. Extreme Sandbox provides guests with a truly unique opportunity to operate real construction equipment inside a 10-acre "sandbox."

# IN THE SPOTLIGHT

## Komatsu displays WA500-7 Yard Loader arrangement at record-setting asphalt, aggregate events

The co-located 2016 World of Asphalt Show & Conference and AGG1 Academy & Expo set new attendance records with more than 9,000 people checking out the exhibits inside the Music City Center in Nashville. Komatsu was among the exhibitors, displaying a 353-horsepower WA500-7 Yard Loader arrangement that is designed to load 24-ton on-highway trucks in two passes.

“Loading trucks in fewer passes increases production, and that’s just one advantage the WA500-7 Yard Loader arrangement presents,”

said Rob Warden, Komatsu National Account Manager. “It’s great for moving and stockpiling already-processed materials.”

The 79,000-pound-plus loader that Komatsu displayed features a 9.8-cubic-yard, flat-floor bucket, which increases capacity and productivity for applications involving re-handled or loose materials. Komatsu added a larger-diameter bucket cylinder to the WA500-7 Yard Loader arrangement for increased bucket forces and additional counterweight for better stability and tipping loads. The counterweight’s unique shape provides more ground clearance for stockpiling materials.

The machine has 29-inch rims and low-profile tires for increased stability; front and rear brake-cooling systems, which maximize brake life in extended-carry and high-speed applications; and full rear fenders for enhanced protection from debris and thrown material.

“The WA500-7 Yard Loader arrangement handles loose stone, sand, gravel and other materials very well downstream from a crusher,” said Joe Sollitt, Komatsu Product Marketing Manager. “It fits perfectly into the asphalt and aggregate industries.”

Attendees of the 2016 Asphalt Show & Conference and AGG1 Academy & Expo check out the Komatsu WA500-7 Yard Loader arrangement. The 79,000-pound-plus loader that Komatsu displayed features a 9.8-cubic-yard, flat-floor bucket, which increases capacity and productivity for applications involving re-handled or loose materials.



### Crushing it with General

Attendees from every state, nine Canadian provinces and more than 60 other countries made their way to the events, which covered a record 157,000 net square feet of exhibit space. The shows featured more than 500 exhibitors, including 150 new ones.

World of Asphalt and AGG1 will be held again March 6-8, 2018, in Houston. The annual shows will skip next year due to CONEXPO-CON/AGG. ■

## CRUSHING



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## NEWS & NOTES

# IEA expects oil prices to stay low throughout 2016

The International Energy Agency (IEA) expects oil prices to stay low throughout 2016 as oversupply continues. In its Medium-Term Oil Market Report, the IEA said supply will outpace demand by up to 1.1 million barrels per day.

“Only in 2017 will we finally see oil supply and demand align, but the enormous stocks being accumulated will act as a dampener on the pace of recovery in oil prices when the market, having balanced, starts to draw down those stocks,” according to the report. ■

# Pipeline groups pursue inspector certification

Pipeline industry groups announced support for certification of all pipeline inspectors during the next two years. The groups note that standardized certification would improve the quality of new construction.

“Safe pipeline construction and quality materials help ensure safe operation,” said Donald Santa, President and CEO of the Interstate Natural Gas Association of America. “Having certified inspectors helps everyone raise the bar.” ■



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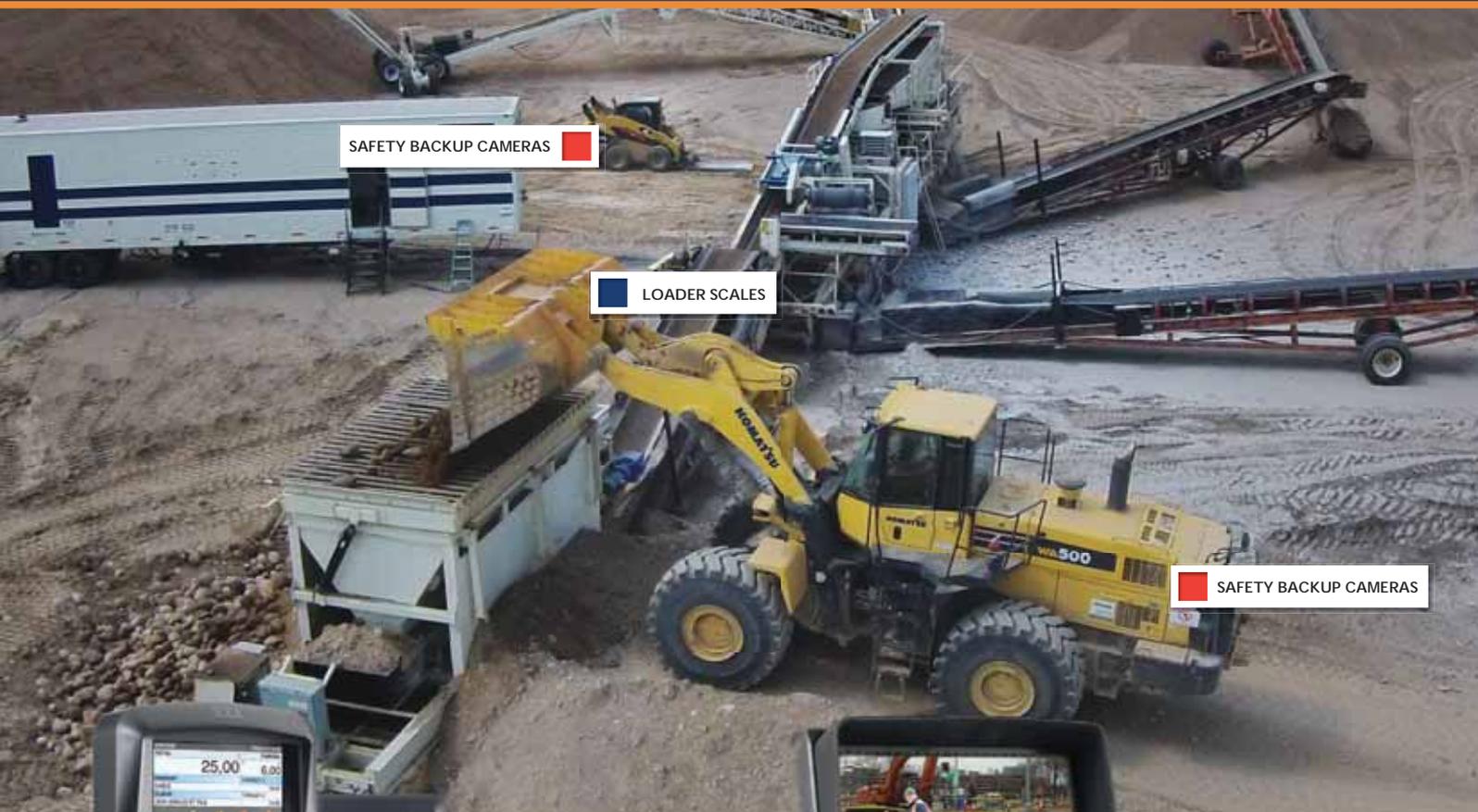
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